| | Application No. | Applicant(s) | |
|---|--|---|-----|
| Notice of Allowability Exa | 10/648,961 | BIERWIRTH ET AL. | |
| | Examiner | Art Unit | |
| | Sarang Afzali | 3726 | |
| The MAILING DATE of this communication appeals claims being allowable, PROSECUTION ON THE MERITS IS derewith (or previously mailed), a Notice of Allowance (PTOL-85) HOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT Ref the Office or upon petition by the applicant. See 37 CFR 1.313 | (OR REMAINS) CLOSED in or other appropriate committee (Committee) or other appropriate committee (Committee) or other application is set to be application in the committee of the committee (Committee) or other application is set to be application in the committee of the committ | n this application. If not included unication will be mailed in due course. | |
| . X This communication is responsive to Amendment filed 6/5 | <u>/2006</u> . | | |
| . ⊠ The allowed claim(s) is/are <u>1-10 and 14-18</u> . | | | |
| B. \overline{\text{Acknowledgment is made of a claim for foreign priority uses a) \overline{\text{All}} \overline{\text{Blower}} \overline{\text{Come*}} \overline{\text{Come*}} \overline{\text{None}} \overline{\text{None}} \overline{\text{of the}} \overline{\text{come*}} \overline{\text{All}} \overline{\text{Come*}} \overline{\text{Come*}} \overline{\text{None}} \overline{\text{Come*}} \overline{\text{None}} \overline{\text{Come*}} \overline{\text{None}} \overline{\text{Come*}} \overline{\text{Come*}} \overline{\text{None}} \overline{\text{Come*}} \text{Come | | or (f). | |
| 2. Certified copies of the priority documents have | | on No | |
| 3. Copies of the certified copies of the priority do | | | the |
| International Bureau (PCT Rule 17.2(a)). | | | |
| * Certified copies not received: | | | |
| Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. | | e a reply complying with the requiremen | nts |
| . A SUBSTITUTE OATH OR DECLARATION must be subm INFORMAL PATENT APPLICATION (PTO-152) which give | | | OF |
| . CORRECTED DRAWINGS (as "replacement sheets") mus | st be submitted. | | |
| (a) I including changes required by the Notice of Draftspers | son's Patent Drawing Review | w (PTO-948) attached | |
| 1) 🗌 hereto or 2) 📗 to Paper No./Mail Date | | | |
| (b) including changes required by the attached Examiner' Paper No./Mail Date | s Amendment / Comment or | r in the Office action of | |
| Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t | * ** | - | F |
| S. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT | | | |
| | | | |
| Attachment(s) . Notice of References Cited (PTO-892) | 5 🗍 Notice of In | formal Patent Application (PTO-152) | |
| . ☐ Notice of References Cited (1 10-092) . ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) | 6. Interview S | ummary (PTO-413), | |
| . Information Disclosure Statements (PTO-1449 or PTO/SB/0 | | /Mail Date Amendment/Comment | |
| Paper No./Mail Date Examiner's Comment Regarding Requirement for Deposit | 8. 🛭 Examiner's | Statement of Reasons for Allowance | |
| | | | |
| of Biological Material | 9. 🗌 Other | _· | |

REASONS FOR ALLOWANCE

1. The following is an examiner's statement of reasons for allowance:

Regarding claim 1, the prior art fails to teach or fairly suggest the series of steps recited, particularly the steps of aligning the connecting piece radially to the tube and joining them by friction welding with a friction depth amounting to less than 80% of the wall thickness of the tube.

Regarding claim 4, the prior art fails to teach or fairly suggest the series of steps recited, particularly the steps of aligning the connecting piece radially to the tube and joining them by friction welding with a friction depth amounting to less than 80% of the wall thickness of the tube. Applicant incorporated the previously indicated allowable subject matter of claim 4, wherein a through bore is drilled into the connecting piece after welding, said bore being connected with an interior of said tube via a lateral opening in said peripheral wall produced after welding, into amended claim 4.

Regarding claim 6, the prior art fails to teach or fairly suggest the series of steps recited, particularly the steps of aligning the connecting piece radially to the tube and joining them by friction welding with a friction depth amounting to less than 80% of the wall thickness of the tube. Applicant incorporated the previously indicated allowable subject matter of claim 6, wherein the connecting piece has a smaller diameter end on the tube side such that with the connecting piece welded on, forms a groove in which a weld bead is situated, into amended claim 6.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably Application/Control Number: 10/648,961 Page 3

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accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sarang Afzali whose telephone number is 571-272-8412. The examiner can normally be reached on 7:00-3:30 M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Bryant can be reached on 571-272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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8/10/2006

DAVID P. BRYANT SUPERVISORY PATENT EXAMINER

8/14/06